



**ADHERE BONDS**  
The Versatile Construction Chemicals

## ADHERE TEC

### Spray Plaster

ADHERE TEC is an advanced ready mixed (acrylic based) surfacing paste containing graded mineral fillers dispersed in a plastic binding medium which is age resistant, chemically inert and non-toxic.

ADHERE TEC a superior surface plaster faster to prepare, faster to apply, faster to dry, faster to paint upon.

#### SURFACE PREPARATION:

ADHERE TEC can be specified with complete confidence as the ideal surfacing to be applied directly on all types of new or old internal surfaces of pre-cast and aerated concrete, sand cement plaster level brickwork, AC sheets, plywood, fair face, gypsum plaster boards etc. newly plastered surfaces should be left for atleast 15 days before applying.

Surfaces to be plastered with ADHERE TEC should be dry, true, plumb and flat. All nibs, fins and other foreign protrusions should be rubbed down and all cavities or damage of any sort should be made good by dubbing prior to application of ADHERE TEC. Nails and other foreign matters should be removed and all traces of mould oil removed by washing down in accordance with common practice.

#### APPLICATION:

ADHERE TEC is a ready mixed paste, can be applied with a mason's steel trowel or a painters putty knife. Use the honed fine steel edges to cover the entire area spreading out, ADHERE TEC as much as possible. The thickness of the coat should be approximately 1mm.

After the first coat has dried a second coat should be applied also of 1mm thickness. Two coats should not exceed 2mm.

#### CURING:

ADHERE TEC takes about 3 - 4 hours to dry, therefore allow a time interval of 3 - 4 hours before application of the second coat.

Over the dried final coat move a fine emery paper in circles on the surface and dust the above area with a dry clean cloth. The surface is now smooth and ready for painting.

#### TECHNICAL DETAILS:

Appearance Ready mix paste  
Colour Off white  
Coat thickness 1 - 1.5mm/coat. minimum 2 coats  
Coverage 15 - 20Sqft/kg depending on nature of surface and finish required.  
Adhesion Excellent bonding  
Finish Smooth finish  
SHELF LIFE:

12 months from the date of manufacturing in ideal storage conditions.

#### PACKING:

25 Kgs HDPE bags with inner liner.

#### Note:

Whilst any information and / or specification contained herein is to the best of our knowledge true and accurate, no warranty is given or implied in connection with any recommendation or suggestions made by us, our representatives, agents or distributors as the conditions of use of any labour involved are beyond our control.

Adhere Bonds  
Coats Pvt Ltd

